

DISTRIBUTED BY SOUTHWEST HEATER & CONTROLS

Heavy Insulated Mono-Tape™ Heating Tapes

- 24" Lead Wires on Each End
- AWH Heavy 1400°F (760°C) AMOX™ Braided Cover
- AIH Heavy 900°F (482°C) Fiberglass Braided Cover
- Robust & Flexible Knitted Serpentine Element
- Off the Shelf, 13 or 8.67 Watts/in² versions
- 120V or 240V 1PH, Two Wire Hook-Up

HTS/Ampleak

Flexible
Electric Heating
Tape Products

The Hading lapes for
GEM use, residual and

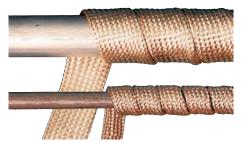
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Heavy Insulated, Flexible Heating Tapes are available in many standard sizes. Contact SWHC and receive professional assistance for your application Call 214.340.7500 USA central time. Email sales@swhc.com

Mono-Tapes™ are offered in two designs; High Temperature, high watt density at 13 WSI, and medium temperature, medium watt density at 8.67 WSI. Other, custom designs, may be special ordered.

The Mono-Tape™ (single element) Serpentine configuration. Lead Wires exit from one end. *For wiring convenience, see Duo-Tapes*®



1"WIDE TAPES MAY BE WRAPPED ON DIAMETERS AS SMALL AS 3/4".

½″ WIDE TAPES MAY BE WRAPPED ON DIAMETERS AS SMALL AS ¼″

The heavy AMOX™ or Fiberglass sleeving overbraid maintains flexibility while providing Dielectric and Abrasion protection.

Lead wires are a standard 24" on each end with no plug. An optional, *Split* Molded Plug, may bw ordered on most 120V models. If wiring becomes an issue, see *Duo-Tapes*® or request



longer leads. Contact HTS/Amptek® to discuss custom solutions.

Knitted Serpentine Construction:

Element construction begins with knitting the stranded conductor to form the flat serpentine tape configuration.

- Reduced Vibration and Thermal Stress
 Unlike straight element types, HTS/Amptek® sine wave, knitted warp fabric, cushions and supports the element as it expands in all directions rather than one.
- Longer Life, Lower Watt Density
 Knitting puts more element into a given area, enhancing longer
 life through better distribution of heat. (lower watts per inch of wire)
- Very Flexible
 Knitting yields ultimate flexibility. ½" wide tapes may be easily applied to diameters as small as ¼".

Ni-Chrome Element Formula:

Multi-Strand bundled resistance wire design for ohm stability and durable flexibility... from ambient to high temperature.

Heavy Braided 1400°AMOX™ or 900° Fiberglass Outer Sleeving: The added outer cover provides dielectric and abrasion protection. Heavy Mono-Tapes™ may be used on conductive surfaces such as metal tubing.

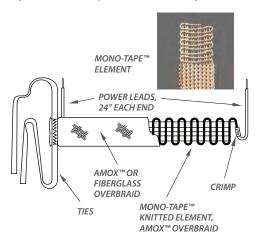
Manufactured in the USA... Quick Response to Custom Requests: All HTS/Amptek® Tapes are proudly manufactured in Texas, USA. Special Designs such as custom length, width, watts, volts and lead length may be ordered with minimum turn around time. Add a Sensor, or consider



using a Heating Jacket for ease of install and removal.

Heavy Insulated Mono-Tape™ Heating Tapes

Heavy Mono-Tape™ Assembly Features



Knitted Heating Element:

Element construction starts with two layers of braided AMOX™ yarn over fine stranded resistance wire to form the element conductor. The finished conductor is knitted to the serpentine flat tape configuration. The final installation of braided AMOX™ or Fiberglass gives additional dielectric strength and durability. Fiberglass ties are stitched on each end for attaching convenience.

Standard Sizes, Voltages and Watt-Densities:

Heavy Mono-Tapes™ are available in many off-the-shelf configurations. Please see below.

Custom Sizes, Voltages and Watt-Densities:

Custom lengths, watts, volts or lead wires may be special ordered for quick turn around.

Power Leads on each end:

Standard length is 24". Custom lengths may be special ordered.

DIMENSIONS			
SIZE (US)	SIZE (CM)		
.5" X 2'	1.3 X 060		
.5" X 4'	1.3 X 120		
.5" X 6'	1.3 X 180		
.5" X 8'	1.3 X 240		
.5" X 10'	1.3 X 300		
.5" X 12'	1.3 X 360		
1" X 2'	2.5 X 060		
1" X 4'	2.5 X 120		
1" X 6'	2.5 X 180		
1" X 8'	2.5 X 240		
1" X 10'	2.5 X 240		

MONOTAPE™ HIGH WATT DENSITY 13 WSI				
MODEL 120V	MODEL 240V	WATTS	MAX TEMP	
AWH-051-020	AWH-052-020	156		
AWH-051-040	AWH-052-040	312		
AWH-051-060	AWH-052-060	468		
AWH-051-080	AWH-052-080	624	1400°F	
	AWH-052-100	780	760°C	
	AWH-052-120	936		
AWH-101-020	AWH-102-020	312		
AWH-101-040	AWH-102-040	624		
	AWH-102-060	936		
	AWH-102-080	1248		

MONOTAPE™ MEDIUM DENSITY 8.67 WSI				
MODEL 120V	MODEL 240V	WATTS	MAX TEMP	
AIH-051-020	AIH-052-020	104		
AIH-051-040	AIH-052-040	208		
AIH-051-060	AIH-052-060	312	_	
AIH-051-080	AIH-052-080	416		
AIH-051-100	AIH-052-100	520	900°F ¬	
	AIH-052-120	624	482°C	
AIH-101-020	AIH-102-020	208		
AIH-101-040	AIH-102-040	416		
	AIH-102-060	624		
	AIH-102-080	832		
	AIH-102-100	1040		



HTS/Amptek® heating Tapes must be controlled:

Laboratory style heaters are "constant watt" and must be regulated to achieve your target temperature without overheating. The simple, low-cost LCZ series may be used for manual, rheostat switching to reduce or increase output. For better precise control, see our BT (bench-top) and WM (wall-mount) Thermocouple or RTD sensor consoles.

Note on Wiring Convenience:

Mono-Tapes[™] have leadwires on each end. Once installed, the location of the leads may require a jumper or other additional wiring to reach the controller, junction or terminal strip.

Contact your SWHC representative, for a custom Duo-Tape® or Controller...



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