

# SOUTHWEST HEATER & CONTROLS

## Standard Insulated Mono-Tape™ Heating Tapes

- 24" Lead Wires on Each End
- AW0 1400°F (760°C) AMOX™ Yarn (no sleeve cover)
- Alo 900°F (482°C) Fiberglass Yarn (no sleeve cover)
- Robust & Flexible Knitted Serpentine Element
- 13 Watts/in<sup>2</sup> or 8.67 Watts/in<sup>2</sup> versions
- USE ON NON-CONDUCTIVE SURFACES ONLY

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Flexible
Electric Heating
Tape Products

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Standard Insulated, Flexible Heating Tapes are available in many stock sizes. Contact SWHC and receive professional assistance for your application Call 214.340.7500 USA central time. Email sales@swhc.com

Mono-Tapes™ are offered in two designs; High Temperature, high watt density at 13 WSI, and medium temperature, medium watt density at 8.67 WSI. Other, custom designs, may be special ordered.

The Mono-Tape™ (single element) Serpentine configuration. Lead Wires exit from one end. *For wiring convenience, see Duo-Tapes*®



1"WIDE TAPES MAY BE WRAPPED ON DIAMETERS AS SMALL AS ¾".

1/2" WIDE TAPES MAY BE WRAPPED ON DIAMETERS AS SMALL AS 1/4"

The Knitted Standard Insulated Mono-Tape™ distributes the heater element wire uniformly, even when flexed over changing geometry. This configuration is ideal where heat is need on Laboratory glassware installations.

Lead wires are a standard 24" on each end with no plug. An optional, *Split* Molded Plug, may bw ordered on most 120V models. If wiring becomes an issue, see *Duo-Tapes*® or request



longer leads. Contact HTS/Amptek® to discuss custom solutions.

#### **Knitted Serpentine Construction:**

Element construction begins with knitting the stranded conductor to form the flat serpentine tape configuration.

- Reduced Vibration and Thermal Stress
   Unlike straight element types, HTS/Amptek® sine wave, knitted warp fabric, cushions and supports the element as it expands in all directions rather than one.
- Longer Life, Lower Watt Density
   Knitting puts more element into a given area, enhancing longer
   life through better distribution of heat. (lower watts per inch of wire)
- Very Flexible
   Knitting yields ultimate flexibility. ½" wide tapes may be easily applied to diameters as small as ¼".

#### **Ni-Chrome Element Formula:**

Multi-Strand bundled resistance wire design for ohm stability and durable flexibility... from ambient to high temperature.

#### Braided Element 1400°AMOX™ or 900° Fiberglass:

The multi-strand element is covered with a braided yarn. Unlike our other models, there is no additional sleeving over the knitted element.

#### Manufactured in the USA... Quick Response to Custom Requests:

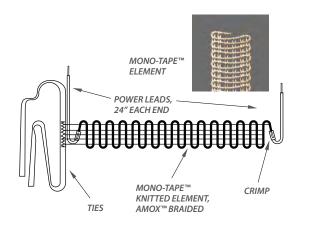
All HTS/Amptek® Tapes are proudly manufactured in Texas, USA. Special Designs such as custom length, width, watts, volts and lead length may be ordered with minimum turn around time. Add a Sensor, or consider using a Heating Jacket for ease of install and removal.





### Standard Insulated Mono-Tape™ Heating Tapes

Standard Mono-Tape™ Assembly Features



#### **Knitted Heating Element:**

Element construction starts with two layers of braided AMOX $^{\text{TM}}$  yarn over fine stranded resistance wire to form the element conductor. The finished conductor is knitted to the serpentine flat tape configuration. No overbraid is installed, therefore the heaters may not be used on conductive surfaces such as steel and copper. Use on glass or other nonconductive surfaces. Fiberglass ties are stitched on each end for attaching convenience.

#### Standard Sizes, Voltages and Watt-Densities:

Standard Mono-Tapes™ are available in many off-the-shelf configurations. Please see below.

#### **Custom Sizes, Voltages and Watt-Densities:**

Custom lengths, watts, volts or lead wires may be special ordered for quick turn around.

#### Power Leads on each end:

Standard length is 24". Custom lengths may be special ordered.

DIMENSIONS			
SIZE (US)	SIZE (CM)		
.5" X 2'	1.3 X 060		
.5" X 4'	1.3 X 120		
.5" X 6'	1.3 X 180		
.5" X 8'	1.3 X 240		
.5" X 10'	1.3 X 300		
.5" X 12'	1.3 X 360		
1" X 2'	2.5 X 060		
1" X 4'	2.5 X 120		
1" X 6'	2.5 X 180		
1" X 8'	2.5 X 240		
1" X 10'	2.5 X 240		

MONOTAPE™ HIGH WATT DENSITY 13 WSI					
MODEL 120V	MODEL 240V	WATTS	MAX TEMP		
AW0-051-020	AW0-052-020	156			
AW0-051-040	AW0-052-040	312			
AW0-051-060	AW0-052-060	468			
AW0-051-080	AW0-052-080	624	1400°F = 760°C		
	AW0-052-100	780	/60°C		
	AW0-052-120	936			
AW0-101-020	AW0-102-020	312			
AW0-101-040	AW0-102-040	624			
	AW0-102-060	936			
	AW0-102-080	1248			

MONOTAPE™ MEDIUM DENSITY 8.67 WSI				
MODEL 120V	MODEL 240V	WATTS	MAX TEMP	
AI0-051-020	AI0-052-020	104		
AI0-051-040	AI0-052-040	208		
AI0-051-060	AI0-052-060	312		
AI0-051-080	AI0-052-080	416		
AI0-051-100	AI0-052-100	520	900°F	
	AI0-052-120	624	482 0	
AI0-101-020	AI0-102-020	208		
AI0-101-040	AI0-102-040	416		
	AI0-102-060	624		
	AI0-102-080	832		
	AI0-102-100	1040		



#### HTS/Amptek® heating Tapes must be controlled:

Laboratory style heaters are "constant watt" and must be regulated to achieve your target temperature without overheating. The simple, low-cost LCZ series may be used for manual, rheostat switching to reduce or increase output. For better precise control, see our BT (bench-top) and WM (wall-mount) Thermocouple or RTD sensor consoles.

#### Note on Wiring Convenience:

Mono-Tapes $^{\text{m}}$  have leadwires on each end. Once installed, the location of the leads may require a jumper or other additional wiring to reach the controller, junction or terminal strip.

Contact your SWHC representative, for a custom Duo-Tape® or Controller...



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