

TEC-9100 1/16din Temperature Controller



The TEC-9100 is also available with a black faceplate.

Design Features

- * 1/16 DIN size – 48 mm × 48 mm
- * Fuzzy Logic PID heat and cool control
- * PID Control – Auto-tuning on cold or warm start
- * Short panel depth – only 4-1/8" (105 mm) required
- * Universal programmable sensor input
- * Highly versatile – 6 types of output available
- * Output 2 can be programmed as output or alarm
- * Universal input power – 90-250 VAC or 11-26 VAC/VDC
- * Highly accurate universal input
- * Optional NEMA 4X/IP65 front panel
- * Bumpless transfer to manual mode during sensor failure
- * Wide variety of alarm mode selections
- * Optional RS-232 or RS-485 communications interface
- * Bright 0.40" (10 mm) red LED process display 0.31" (8 mm) green LED setpoint display
- * High performance at a very low price

Configurable for 4 Programmable Outputs and optional NEMA 4X/IP65 Front Panel!

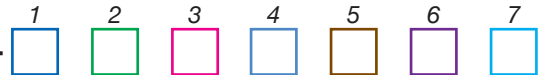
Agency Approvals: RoHS



Power Input BOX 1

- 4 = 90-264 VAC
- 5 = 11-26 VAC / VDC
- 9 = Other

Hardware Code: TEC-9100-



A Part Number based on the hardware code and any software pre-programming will be issued at time of order.

Standard lead time is stock to 2 weeks.

Signal Input— Universal, can be programmed in the field for item 5 or 6 BOX 2

- 5 = Thermocouple: *J, K, T, E, B, R, S, N, L 0-60mV
- 6 = RTD: *PT100 DIN, PT100 JIS
- 7 = 0-1 VDC
- 8 = *0-5, 1-5 VDC
- A = 0-10 VDC
- B = *4-20, 0-20 mA
- 9 = Other * indicates default value

Alarm BOX 5

- 0 = None
- 1 = Relay: 2A / 240 VAC, SPDT
- 9 = Other

Communication BOX 6

- 0 = None
- 1 = RS-485 Interface
- 2 = RS-232 Interface
- 3 = Retransmission 4-20 mA (default), 0-20 mA
- 4 = Retransmission 1-5 VDC (default), 0-5 VDC
- 5 = Retransmission 0-10 VDC
- 9 = Other

Case Options BOX 7

- 0 = Panel mount standard
- 1 = Panel mount with NEMA 4X/IP65 front panel
- 2 = DIN rail mount adapter

Output 1 BOX 3

- 1 = Relay: 2A / 240 VAC
- 2 = Pulse dc for SSR drive: 5 VDC (30 mA max)
- 3 = Isolated, 4-20 mA (default), 0-20 mA
- 4 = Isolated, VDC, 1-5 (default), 0-5, 0-1
- 5 = Isolated, VDC, 0-10
- 6 = Triac-SSR output 1A / 240 VAC
- C = Pulse DC for SSR drive: 14 VDC (40 mA max)
- 9 = Other

Output 2 BOX 4

- 0 = None
- 1 = Relay: 2A / 240 VAC
- 2 = Pulse DC for SSR drive: 5 VDC (30 mA max)
- 3 = Isolated, 4-20 mA (default), 0-20 mA
- 4 = Isolated VDC, 1-5 (default), 0-5, 0-1
- 5 = Isolated VDC, 0-10
- 6 = Triac-SSR output 1A / 240 VAC
- 7 = Isolated 20V @ 25 mA DC, Output Power Supply
- 8 = Isolated 12V @ 40 mA DC, Output Power Supply
- 9 = Isolated 5V @ 80 mA DC, Output Power Supply
- C = Pulse DC for SSR drive: 14 VDC (40 mA max)
- A = Other

SOUTHWEST HEATER AND CONTROLS

10610 Control Place, Dallas Texas 75238

Main# 214-340-7500

Toll Free#: 800-687-2220

EMAIL: sales@swhc.com

WEB: www.swhc.com

TEC-9100 1/16din Temperature Controller

Power Input

Standard: 90-250 VAC, 47-63 Hz, 10 VA, 5W maximum
Optional: 11-26 VAC / VDC, 10 VA, 5W maximum

Signal Input

Resolution: 18 bits **Sampling Rate:** 5 samples / second
Accuracy: $\pm 0.24\%$ of span typical
Maximum Rating: -2 VDC minimum, 12 VDC maximum (1 minute for mA input)
Temperature Effect: $\pm 1.5 \mu\text{V} / ^\circ\text{C}$ for all inputs except mA input $\pm 3.0 \mu\text{V} / ^\circ\text{C}$ for mA input
Sensor Lead Resistance Effect: T/C: $0.2 \mu\text{V} / \text{ohm}$
 3-wire RTD: $2.6^\circ\text{C} / \text{ohm}$ of resistance difference of two leads
Burn-out Current: 200nA
Common Mode Rejection Ratio (CMRR): 120 dB
Normal Mode Rejection Ratio (NMRR): 55 dB
Sensor Break Detection: Sensor open for TC, RTD and mV inputs; sensor short for RTD input; below 1 mA for 4-20 mA input; below 0.25V for 1-5V input; unavailable for other inputs
Sensor Break Response Time: Within 4 seconds for TC, RTD and mV inputs; 0.1 second for 4-20 mA and 1-5 V inputs

Output 1 / Output 2

Relay Rating: 240 VAC, 2 Amp
Pulsed Voltage: Source voltage 5V, Current limiting resistance 66 Ω

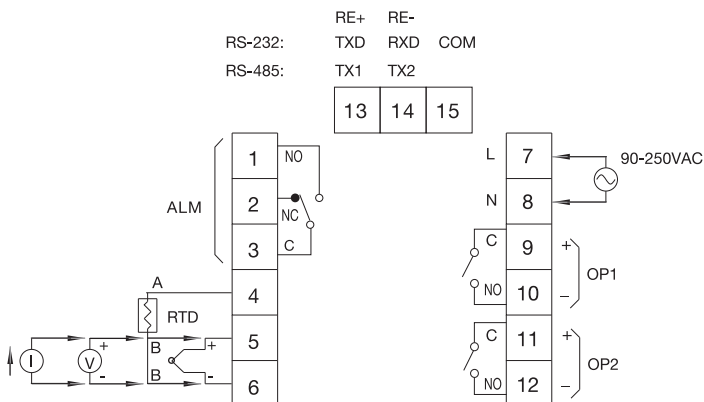
Linear Output — Characteristics

Type	Zero	Span	Load
Tolerance	Tolerance	Capacity	
4-20 mA	3.6-4.0 mA	20-21 mA	500 Ω max
0-20 mA	0 mA	20-21 mA	500 Ω max
0-5 VDC	0 VDC	5-5.25 VDC	10 K Ω min
1-5 VDC	0.9- VDC	5-5.25 VDC	10 K Ω min
0-10 VDC	0 VDC	10-10.5 VDC	10 K Ω min

Resolution: 15 bit analog to digital converter
Output Regulation: 0.02% for full load change
Output Settling Time: 0.1 sec. (stable to 99.9%)
Isolation Breakdown Voltage: 1000 VAC
Temperature Effect: $\pm 0.01\%$ of span/ $^\circ\text{C}$
Solid State Relay (Triac) Output

Rating: 1A / 240 VAC
Inrush Current: 20A for 1 cycle
Min. Load Current: 50 mA rms
Max. Off-state Leakage: 3 mA rms
Max. On-state Voltage: 1.5 VAC rms
Insulation Resistance: 1000 Megohms minimum at 500 VDC
Dielectric Strength: 2500 VAC for 1 minute

Rear Terminal Connections



Output 2 / Alarm 1 — Programmable

Alarm 1 Relay: Form A, (NO)
 Maximum rating: 240 VAC, 2 Amp
Alarm Functions: Dwell timer
 Deviation High / Low Alarm
 Deviation Band High / Low Alarm
 Process High / Low Alarm
 Sensor Break Alarm
Alarm Mode: Normal, Latching, Hold, Latching / Hold
Dwell Timer: 0 - 4553.6 minutes

Data Communications

Interface: RS-232 (1 unit), RS-485 (up to 247 units)
Protocol: Modbus Protocol – RTU mode
Address: 1-247 **Baud Rate:** 0.3 - 38.4 Kbits/sec
Data Bits: 7 or 8 bits **Parity Bit:** None, Even or Odd
Stop Bit: 1 or 2 bits **Communication Buffer:** 160 bytes

User Interface

Dual 4-digit LED Display: 0.40" (10 mm) Red Process Display
 0.31" (8 mm) Green Setpoint Display
Keypad: 4 keys
Programming Port: For automatic setup, calibration and testing

Control Mode

Output 1: Reverse (heating) or direct (cooling) action
Output 2: PID cooling control, cooling P band 50-300% of PB, dead band -36.0 to 36.0% of PB
On-Off: 0.1 - 90.0 $^\circ\text{F}$ hysteresis control (P band = 0)
P or PD: 0 - 100.0% offset adjustment
PID: Fuzzy logic modified
Proportional band: 0.1 - 900 $^\circ\text{F}$
Integral time: 0 - 1000 seconds
Derivative time: 0 - 360 seconds
Cycle Time: 0.1 - 90 seconds
Manual Control: Heat (MV1) and Cool (MV2)
Auto-tuning: Cold start and warm start
Failure Mode: Auto-transfer to manual mode with sensor break or A-D converter damage
Ramping Control: 0 - 900 $^\circ\text{F}/\text{min}$ or 0 - 900 $^\circ\text{F}/\text{hr}$ ramp rate

Environmental and Physical

Operating Temperature: 14 to 122 $^\circ\text{F}$ (-10 to 50 $^\circ\text{C}$)
Humidity: 0 to 90% RH, non-condensing
Dielectric Strength: 2000 VAC, 50/60 Hz for 1 minute
Dimensions: 1-7/8 \times 1-7/8 \times 4-9/16" (48 \times 48 \times 116 mm) H \times W \times D
 Depth behind panel: 4-1/8" (105 mm)
Panel Cutout: 1-25/32 \times 1-25/32" (45 \times 45 mm) H \times W
Weight: 0.33 lb. (150 grams)

Approval Standards

Safety: UL61010C-1, CSA C22.2 No. 24-93
 EN61010-1 (IEC1010-1)
EMC: EN61326
Protective Class: Front Panel: IP50, optional NEMA 4X/IP65
 Housing and Terminals: IP 20

Stock and Common Part Numbers (Power Input: 90-250 VAC, no data com, no NEMA 4X)

Part Number	Signal Input	Output 1	Output 2	Alarm
TEC14001	tc	relay	relay	none
TEC14002	tc	relay	none	none
TEC14003	tc	relay	none	relay
TEC14004	tc	4-20 mA	none	none
TEC14005	RTD	relay	none	none
TEC14006	RTD	relay	none	relay
TEC14007	RTD	DC pulse	none	none
TEC14008	RTD	DC pulse	none	relay

SOUTHWEST HEATER AND CONTROLS

10610 Control Place, Dallas Texas 75238

Main# 214-340-7500

Toll Free#: 800-687-2220

EMAIL: sales@swhc.com

WEB: www.swhc.com